



Test Report T7943-01-1 Issue 2
ANSI/ISEA Z87.1-2010
PDS International Pte Ltd
SWORKE Fusca Spectacles (with and without Rx Carriers)
08 March 2013



Approved by:

A handwritten signature in blue ink, appearing to read "Keith E. Whitten", is written over a horizontal line.

Keith E. Whitten
Laboratory Manager

Prepared by:

A handwritten signature in blue ink, appearing to read "Cathy Woloszyn", is written over a horizontal line.

Cathy Woloszyn
Lab Administrator

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Objective:

Contract testing to ANSI/ISEA Z87.1-2010 “American National Standard for Occupational and Educational Personal Eye and Face Protection Devices”.

- Clause(s): 5. General Requirements
 6. Impact Protector Requirements
 7. Optical Radiation Protector Requirements
 -Ultraviolet Filters (Table 7)
 -Visible Light Filters (Table 9)
 -Special-Purpose Lenses (Table 10)

Samples:

SWORKE Fusca Spectacles

Description	Frame Color	Quantity	Sample ID
Clear Lens with Rx Carrier without Rx Lenses	Grey	20	3A
Grey Polarized Lens with Rx Carrier without Rx Lenses		20	3B
Clear Lens with Rx Carrier with +5.00D Rx Lens		6	3C
Clear Lens with Rx Carrier with -5.00D Rx Lens		6	3D

Date(s) submitted: 25 February 2013

Procedures:

Testing protocols in accord with good laboratory practice were employed for all tests.

All tests were conducted in a standard laboratory atmosphere unless otherwise specified.

Samples were randomly selected from the quantity provided and tested in the as-received condition unless otherwise stated.

Testing procedures as specified within Section 9 of ANSI/ISEA Z87.1-2010 and Section 8 of ANSI Z80.5-2005 were followed unless noted in results.

When applicable, samples were assessed on medium headform (64mm PD).

As requested by client samples with Rx Carriers and Rx Lenses were impacted multiple times.

Assessment Summary:

Date(s) tested: 27 through 28 February 2013 and 08 March 2013

Samples as assessed meet the requirements of ANSI/ISEA Z87.1-2010 for Impact Rated Spectacles and for Impact Rated Spectacles with Prescription Lens Carriers behind Plano Protectors.

Samples as assessed also meet the following Optical Radiation Protector Requirements:

Lens	ANSI Z87.1 Filter Scale Met	ANSI Z80.3 Function (Shade)
Clear	U6	Not Applicable
Grey Polarized	U6 L3	General Purpose (Medium to Dark) Ultraviolet High or Prolong Exposure, Suitable for Driving

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Assessment Summary-Continued:

ANSI/ISEA Z87.1-2010 Requirements	Compliant	Non Compliant
5. General Requirements		
5.1 Optical Requirements		
5.1.1 Optical Quality	X	
5.1.2 Luminous Transmission (Clear Lenses)	X	
5.1.3 Haze	X	
5.1.4 Refractive Power, Astigmatism, Resolving Power, Prism and Prism Imbalance for Plano Protectors	X	
5.1.5 Refractive Power, Astigmatism, Prism and Prism Imbalance for Prescription Protectors	Not applicable	
5.2 Physical Requirements	X	
5.2.1 Drop Ball Impact Resistance	X	
5.2.2 Protector Acceptance Criteria		
5.2.3 Ignition	X	
5.2.4 Corrosion Resistance of Metal Components	Not applicable	
5.2.5 Minimum Coverage Area	X	
5.3 Minimum Lens Thickness	Not applicable	
5.4 Marking Requirements	X	
5.5 Other Requirements	Not applicable	
5.6 Replaceable Lenses	Not applicable	
5.7 Aftermarket Components	Not applicable	
6. Impact Protector Requirements		
6.1 General		
6.1.1 Impact Rated Protectors		
6.1.2 Frames and Shells	See 6.2.2 and 6.2.3	
6.1.3 Lateral (Side) Coverage	X	
6.2 Impact Requirements		
6.2.1 Protector Acceptance Criteria		
6.2.2 High Mass Impact	X	
6.2.3 High Velocity Impact	X	
6.2.4 Penetration Test (Lens Only)	X	
6.2.5 Prescription Lens Material Qualification	Not applicable	
6.2.6 Prescription Lens Mounting Qualification	Not applicable	
6.3 Additional Impact Requirements for Specific Protector Types		
6.3.3 Prescription Lens Carriers Behind Plano Protectors		
-6.1.3 Lateral (Side) Coverage	X	
-6.2.2 High Mass Impact	X	
-6.2.3 High Velocity Impact	X	
7. Optical Radiation Protector Requirements		
7.1 Transmittance of Lenses		
7.1.1 Optional Transmittance Attributes (Markings)	See 5.4	
7.1.2 Clear and Filter Lenses	X	
7.1.3 Automatic Darkening Welding Filter Lenses	Not applicable	
7.1.4 Visible Light Filters	X	
7.1.5 Variation in Luminous Transmittance (Welding Filter)	Not applicable	
7.2 Transmittance of Housings	Not applicable	
8. Droplet and Splash, Dust, and Fine Dust Protector Requirements	Not applicable	

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Results:

5.1.1 Optical Quality; Result: Pass

Lenses are free of striae, bubbles, waves and other visible defects which would impair their optical quality.

5.1.2 Luminous Transmission (Clear Lenses)

Sample ID	Left (%)	Right (%)	Left/Right	Pass	Fail
3A-2	88.1	88.8	0.992	X	
Requirement:	$100 \geq T_L \geq 85$		N/A		

5.1.3 Haze (Clear Lens Only)

Sample ID	Left (%)	Right (%)	Pass	Fail
3A-2	0.25	0.21	X	
Requirement:	≤ 3			

5.1.4 Refractive Power, Astigmatism, Resolving Power, Prism and Prism Imbalance for Plano Protectors

Refractive Power & Astigmatism

Sample ID	Left (m^{-1})			Right (m^{-1})			Pass	Fail
	Refractive Power	Astigmatism		Refractive Power	Astigmatism			
<i>Clear</i>								
3A-1	0.04	0.02	0.02	0.04	0.01	0.03	X	
<i>Polarized Grey</i>								
3B-1	0.04	0.02	0.02	0.05	0.02	0.03	X	
Requirement:	± 0.06		≤ 0.06	± 0.06		≤ 0.06		

Note: Tested in a simulated as worn position using a 19mm aperture.

Resolving Power

Sample ID	Left	Right	Pass	Fail
<i>Clear</i>				
3A-1	≥ 20	≥ 20	X	
<i>Polarized Grey</i>				
3B-1	≥ 20	≥ 20	X	
Requirement:	\geq Pattern 20			

Note: Tested in a simulated as worn position using a 19mm aperture.

Prism and Prism Imbalance

Sample ID	Prismatic Power (cm/m)		Vertical Imbalance(cm/m)	Horizontal Imbalance(cm/m)	Pass	Fail
	Left	Right				
<i>Clear</i>						
3A-1	0.24	0.18	0.08	0.22 Base Out	X	
<i>Polarized Grey</i>						
3B-1	0.22	0.25	<0.05	0.27 Base Out	X	
Requirement:	≤ 0.50		≤ 0.25	Base Out ≤ 0.50 Base In ≤ 0.25		

5.2 Physical Requirements; Pass

Protectors are free from projections, sharp edges or other defects which are likely to cause discomfort or injury during use.

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5.2.1 Drop Ball Impact Resistance

Sample ID	Location	Pass	Fail
Clear			
3A-3	Left	X	
3A-4	Right	X	
3A-5	Left	X	
3A-6	Right	X	
Polarized Grey			
3B-2	Left	X	
3B-4	Right	X	
3B-5	Left	X	
3B-6	Right	X	

5.2.2 Protector Acceptance Criteria

When each type test is conducted as indicated above, a complete device shall fail if any of the following occurs:

- piece fully detached from the inner surface
- fracture
- penetration of the rear surface
- lens not retained

5.2.3 Ignition; Result: Pass

Samples (Temple, Nose pad, Ear pad, Rx Carrier, Frames, Brow guard, Bridge Insert, Rx Insert and Lenses) did not ignite or continue to glow after removal of the steel rod.

5.2.5 Minimum Coverage Area; Result; Pass

The eye wire and lens cover an area greater than 40 mm (1.57 in.) in width and 33 mm (1.30 in.) in height (elliptical) centered on the geometrical center of the lens.

5.4 Marking Requirements (Spectacle with replacement parts)

Component	Z87 Marking Present	Requirement	Pass	Fail
Front	S Z87 +	Front and at least One Temple: “Manufacturers Mark” Impact Rated Plano “Z87+”	X	
Left Temple	S Z87 +		X	
Right Temple	None		X	
Rx Carrier	S	“Manufacturers Mark” Per clause 6.3.3 “No other Z87 Mark”	X	
Clear	S + U6	“Manufacturers Mark” Impact Rating “+” Lens Type (if applicable): Ultraviolet Filter Scale “U#” Visible Light Filter Scale “L#”	X	
Polarized Grey	S + U6 L3		X	

Markings shall be sequential.

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6.1.3 Lateral (Side) Coverage; Result: Pass

Protectors with and without Rx Carriers provide continuous lateral coverage (i.e. no openings greater than 1.5mm (0.06 in.) in diameter) from the vertical plane of the lenses tangential to a point not less than 10 mm (0.394 in.) posterior to the corneal plane and not less than 10 mm (0.394 in.) in height above and not less than 10 mm (0.394in.) in height below the horizontal plane centered on the eyes of the headform. The probe does not contact the headform within the defined coverage area.

6.2.1 Protector Acceptance Criteria

When each type test is conducted as indicated in Sections 6.2.2, 6.2.3 and 6.2.4 and, as applicable Section 6.2.6, a complete device shall fail if any of the following occurs:

- piece fully detached from the inner surface
- fracture
- penetration of the rear surface
- lens not retained
- for the high-velocity test, the unaided eye observes any piece adhering to the contact paste, or observes contact paste on the projectile or complete device.

In the case of plano protectors with a prescription lens carrier, contact of the prescription lens carrier with the headform does not constitute a failure.

6.2.2 High Mass Impact

Sample ID	Location	Pass	Fail
Clear			
3A-7	Right	X	
3A-8	Left	X	
3A-9	Right	X	
3A-10	Left	X	
Polarized Grey			
3B-7	Right	X	
3B-8	Left	X	
3B-9	Right	X	
3B-10	Left	X	

6.2.3 High Velocity Impact

Sample ID	Location	Velocity (ft/sec)	Pass	Fail
Clear				
3A-11	Right 0°	151	X	
3A-12	Right 30°	153	X	
3A-13	Right 90° ↑ 10mm	153	X	
3A-14	Left 0°	153	X	
3A-15	Left 30°	152	X	
3A-16	Left 90° ↓ 10mm	153	X	
Polarized Grey				
3B-11	Right 0°	153	X	
3B-12	Right 30°	153	X	
3B-13	Right 90° ↑ 10mm	154	X	
3B-14	Left 0°	153	X	
3B-15	Left 30°	151	X	
3B-16	Left 90° ↓ 10mm	153	X	

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6.2.4 Penetration Test (Lenses Only)

Sample ID	Location	Pass	Fail
Clear			
3A-17	Right	X	
3A-18	Left	X	
3A-19	Right	X	
3A-20	Left	X	
Polarized Grey			
3B-17	Right	X	
3B-18	Left	X	
3B-19	Right	X	
3B-20	Left	X	

6.3.3 Prescription Lens Carrier Behind Plano Protectors

Plano protectors designed to accept prescription lenses held by a prescription carrier behind the plano lenses shall be tested as a complete device, and shall meet the requirements of 6.1.3, 6.2.2 and 6.2.3, if the plano protector is impact-rated. Testing shall be done with prescription lenses in powers of -5.00D and +5.00D. Prescription lens carriers used behind plano protectors shall be marked with the manufacturer's mark or logo but shall not be marked with other Z87 markings.

-High Mass Impact

Sample ID	Location	Pass	Fail
-5.00			
3C-1	Right	X	
3C-1	Left	X	
3C-2	Right	X	
3C-2	Left	X	
+5.00			
3D-1	Right	X	
3D-1	Left	X	
3D-2	Right	X	
3D-3	Left	X	

-High Velocity Impact

Sample ID	Location	Velocity (ft/sec)	Pass	Fail
-5.00				
3C-3	Right 0°	153	X	
3C-4	Right 30°	153	X	
3C-5	Right 90° ↑ 10mm	151	X	
3C-6	Left 0°	153	X	
3C-3	Left 30°	153	X	
3C-4	Left 90° ↓ 10mm	153	X	
+5.00				
3D-3	Right 0°	152	X	
3D-4	Right 30°	153	X	
3D-5	Right 90° ↑ 10mm	153	X	
3D-6	Left 0°	152	X	
3D-3	Left 30°	152	X	
3D-4	Left 90° ↓ 10mm	152	X	

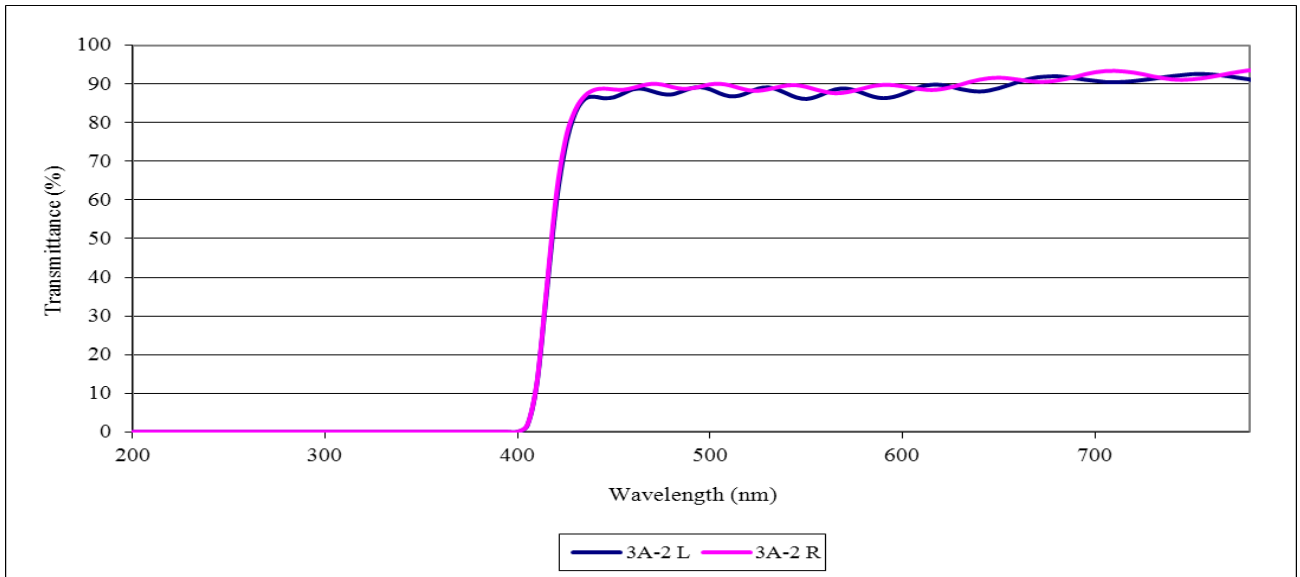
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7.1.2 Transmittance of Lenses; Clear and Filter Lenses- Clear

-Ultraviolet Filters (Table 7)

Sample:	3A-2L	3A-2R	Requirement (U6)	Pass	Fail
Far-Ultraviolet (200 to 315nm)	0.00010	0.00010	≤ 0.01%	X	
Near-Ultraviolet (315 to 380nm)	0.00010	0.00010	≤ 0.1%	X	



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7.1.2 Transmittance of Lenses; Clear and Filter Lenses - Polarized Grey

-Ultraviolet Filters (Table 7)

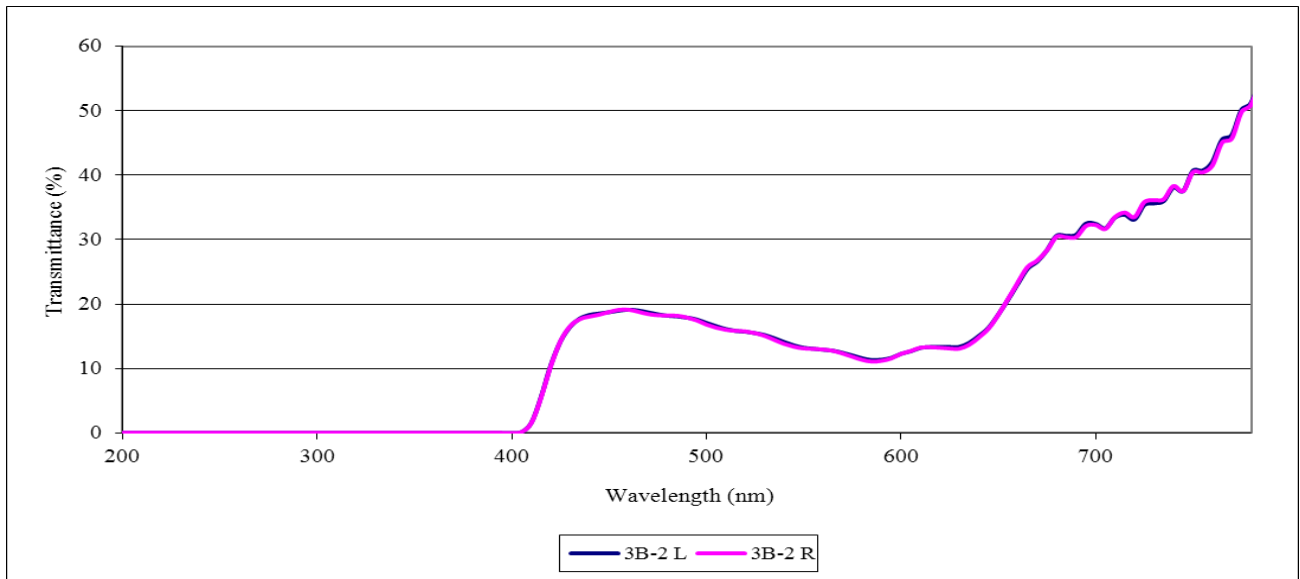
Sample:	3B-2L	3B-2R	Requirement (U6)	Pass	Fail
Far-Ultraviolet (200 to 315nm)	0.00002	0.00002	≤ 0.01%	X	
Near-Ultraviolet (315 to 380nm)	0.00002	0.00002	≤ 0.1%	X	

-Visible Light Filters (Table 9)

Sample:	3B-2L	3B-2R	Requirement (L3)	Pass	Fail
Luminous (T _L)-ILLA	13.7	13.6	8.5 to 18%	X	

-Special Purpose Lenses (Table 10)

Sample:	Left (%)	Right (%)	Left/Right	Pass	Fail
Luminous (T _L)-ILLA	13.5	13.3	1.013	X	
Requirement:	85 > T _L ≥ 8		1.10 ≥ L/R ≥ 0.90		



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7.1.4 Visible Light Filters (ANSI Z80.3-2008) Transmittance Requirements - Polarized Grey

Sample ID:	3B-2L	3B-2R	Requirement (Medium to Dark)	Pass	Fail
4.6.1 Luminous Transmittance					
Luminous (Tv) - ILLC	14.0	13.9	8 to 40%	X	
4.6.2 Mean Transmittance					
UVB (280 to 315nm)	0.00002	0.00002	≤ 1%	X	
UVA (315 to 380nm)	0.00002	0.00002	≤ 0.5Tv	X	
4.6.3 Transmittance Properties Related to Traffic Signal Recognition					
4.6.3.1 Color Limits					
Yellow (x,y)	0.587, 0.412	0.588, 0.412	See ANSI Z80.3 Figure 1	X	
Green (x,y)	0.189, 0.368	0.188, 0.368		X	
D65 (x,y)	0.289, 0.302	0.289, 0.301		X	
4.6.3.2 Traffic Signal Transmittance					
Luminous (Tv) - ILLC	14.0	13.9	≥ 8%	X	
Red	16.6	16.5	≥ 8%	X	
Yellow	13.2	13.1	≥ 6%	X	
Green	14.6	14.5	≥ 6%	X	
4.6.3.3 Spectral Transmittance					
Min. 475 to 650nm	11.4	11.2	≥ 0.2Tv	X	
4.7.1 Polarizing Lens - Luminous (Tv) - ILLC					
Parallel	29.3	28.9			
Perpendicular	<0.1	<0.1			
Ratio	>293	>289	Type I > 20	X	

UVB and UVA limits are for High or Prolonged Exposure.

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Sample Photographs:



Clear



Polarized Grey



Clear with Rx Carrier +5.00



Clear with Rx Carrier -5.00

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22. In the event that payment is not received within 15 days of invoice date, Client agrees to pay a late payment charge on the unpaid balance equal to 1-1/2% per month or the maximum charge allowed by law, whichever is less, and all costs and expenses, including attorney's fees where recovery of the same is not prohibited by law, incurred by ICS in collecting such invoices.
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