



Modular design lets you join centers together to fit your space and application.

## EcoPolyBlend™ Accumulation Centers and Ramp

### Combine units to create your own customized spill-control system

Low-profile centers only measure 5.5-inches (140-mm) high for easy handling of drums. Made with 100% recycled polyethylene, these accumulation centers are nearly impervious to chemicals, including acids and corrosives. Seamless construction eliminates leaks, making them ideal for drum filling and dispensing operations. Self-locating grates won't ride-up, and are removable for easy cleaning. Combine 2-, 4-, 6-, and 8-drum modular units to create your own customized system. Use the optional joining clips to firmly lock units together. Sumps remain separate and clips can be removed for easy repositioning. Also available in non-recycled yellow color.

EPA compliant, supports SPCC, and meets NFPA 1 2009 edition and IFC fire codes.

Use optional Sump-to-Sump™ drain kit (includes joining clips and transfer tube) for applications requiring a continuous sump. Kit allows you to join centers together, on-site, for full compliance with regulations when sump capacities reach 71-gallons (270-liters). Kit includes one pair stainless steel joining clips, one pair rubber grommets, one polytetrafluoroethylene (PTFE) transfer tube. (Patent No US 6,622,879,B1)

### Companion Ramp

Load and unload heavy drum with ease. Anti-skid ribs provide maximum safety. Place the ramp anywhere on accumulation centers size 2-drum or larger.



- 3 - 28655 2-Drum Unit
- 1 - 28687 Ramp
- 2 - 28927 Sump-to-Sump™ Drain Kits



28659



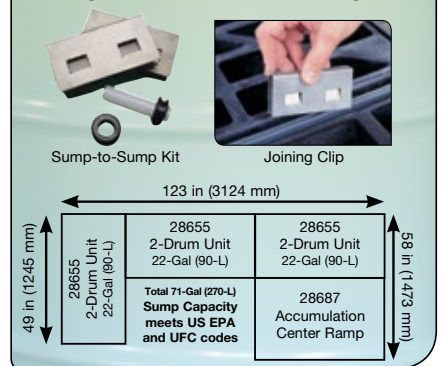
28652



**Black models - 100% recycled content.**  
Independently green validated by UL Environment.

Yellow models have 45% recycled content

### Build your own customized system!



Description	Sump Capacity Gallons/Liters	Load-bearing* Capacity lb/kg	External Dim. W x D x H	Compliance	Model No Black	Model No Yellow	Ship Wt lb/kg
1 drum center	12/45	1250/567	25 x 25 x 5.5 in 635 x 635 x 140 mm	—	28653	28652	17/8
2 drum center	24/90	2500/1134	49 x 25 x 5.5 in 1245 x 635 x 140 mm		28655	28654	32/15
4 drum center	49/185	5000/2268	49 x 49 x 5.5 in 1245 x 1245 x 140 mm		28657	28656	61/28
6 drum center	73/276	7500/3402	73 x 49 x 5.5 in 1854 x 1245 x 140 mm	E,S,O	28659	28658	91/41
8 drum center	98/371	10,000/4536	97 x 49 x 5.5 in 2464 x 1245 x 140 mm		28661	28660	122/55
Ramp for above	—	1000/455	48 x 33 x 6.25 in 1219 x 838 x 159 mm	—	28687	28650	41/19
Joining clips, one pair, stainless steel		—	4 x 2 in 102 x 51 mm		28926	—	1/0.5
Sump-to-Sump™ drain kit		—	—		28927	—	—

### EcoPolyBlend™ Replacement Grates (100% recycled)

2 drum grate for all sizes except 1 drum	24 x 48 x 2.5 in 610 x 1219 x 63 mm	—	28259	—	16/7
1 drum grate for 1 drum unit and 3 drum In-line	24 x 24 x 2.5 in 610 x 610 x 63 mm		28260		8/4

\*Service temperature range: -30°F to 120°F (-34°C to 49°C)