# **PIG Poly Modular Spill Deck**

## Instructions

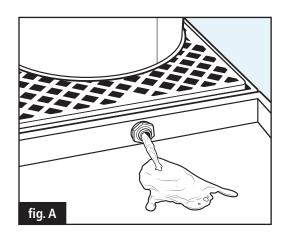
# Patented "Flow-Through" Sump Design

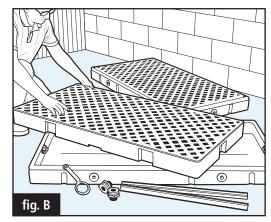
Our decks have a patented "flow-through" sump design that lets liquid pass freely from one sump to another to help you comply with containment regs. (**fig. A**) Unlike other decks, PIG Poly Modular Spill Decks arrive at your plant ready to use complete with predrilled ports. You can change the shape of your deck at a moment's notice without additional drilling. They're always in stock, so you don't have to wait for the factory to drill and deliver them.

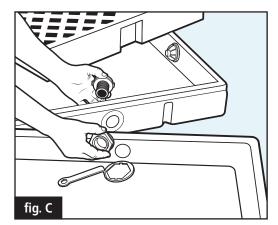
## **Easy Assembly**

PIG Modular Spill Decks assemble quickly. All tools and hardware included:

- 2 bulkhead fittings (w/ plastic and rubber gasket)
- 2 T-strips
- 3" hex wrench
- 1. Remove grate and plug assemblies from units to be connected. (fig. B)
- 2. Remove bulkhead fitting assemblies and T-strips from box.
- 3. Align the units so that the holes will match up to each other. Leave about a six inch gap between the units.
- 4. Take a bulkhead fitting assembly and remove the reverse-threaded hex nut plastic washer and rubber washer. Place bulkhead fitting through one of the holes on the inside of the spill deck.
- 5. Repeat step 3 for other holes.
- 6. Place the rubber washer over the bulkhead fitting(s) on the outside of the spill deck.
- 7. Carefully pull the two spill decks together, making sure the rubber washer stays between the decks.
- 8. Align the two decks and insert bulkhead fitting through mating hole(s) in other deck. Place the plastic washers over the bulkhead fittings. Then, place the reverse threaded hex nuts on the bulkhead fittings. Do not tighten. (fig. C)
- 9. Place the channels between the edges where the two spill decks meet. Silicone caulk can be used, if desired.
- 10. Once the whole deck assembly is configured, use the provided wrench to tighten the hex nuts evenly, making sure the rubber washers are compressed.
- 11. Place the grates back into the decks.









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