**Item# GEN312-1 New Pig Drum Patch Kit**

**Description:** A kit designed to patch and plug leaking drums and tanks until contents can be Removed and permanent repairs made.

Kit includes:

1 – 1" Ball Plug
1 – Roll Duct Tape
4 – PIG® Repair Putty
1 – 2.25" x 2.563" Taper Surface Plug
2 – 20' L. Nylon Straps
1 – 1.625" x 2" Taper Surface Plug
1 – 9" x 9" Neoprene Patch
1 – 1.938" x 2.563" Taper Surface Plug
1 – Puncture Repair Kit
1 – 1" x 1.25" Taper Surface Plug
1 – Regular Screwdriver
1 – #6 Screw Patch
1 – Phillips Screwdriver
1 – #8 Screw Patch
1 – Adjustable Pliers
1 – #10 Screw Patch
2 – 8" x 8" Plug Rugs
1 – 2" Ball Plug
1 – #12 Screw Patch
1 – #14 Screw Patch
6 – 16" x 20" Pig® Heavy-weight Mat Pads (MAT203)
1 – .594" x 1.625" Taper Surface Plug
1 – 3.25" x 3.25" T-Patch
1 – 3.25" x 1.75" T-Patch
1 – 3" x 1000' Barrier Tape Roll
1 – 1.125" x .844" Taper Surface Plug
1 – Rubber Mallet

Packaging: 1 Kit / Box
Color: Black
Weight: 27.4 lbs

Contents: Assortment of various size wood wedges
Golf Tees
Lead Wool
Lead Wool Tape
Attention Labels

- **Ball Plugs** – Use where the Surface is deeply concave. Insert toggle through hole, hold outside end of bolt, slide ball firmly against hole and tighten wing nut until leak slows as much as possible.

- **Taper Plugs** – Use where surface is close to flat. Apply like ball plugs.

- **"T" Patches** – For cracks and irregular-shaped holes. Use like ball plugs except use "T" bolt to straddle crack.

- **Screw Patches** – For pinholes. Screw in until flow stops. Be careful not to strip out hole by tightening screw too much.

- **Lead wool and Tape** – For Hairline cracks. Use sharp tool, such as a screwdriver or knife, to pack lead into crack. Start at one end and pack in lead as much as possible. Continue along the crack until it is completely plugged.

- **9" x 9" Neoprene Patch** – Apply patch to container and hold in place with adjustable nylon straps. To use straps:
  * Surround container with straps. With back of metal ratchet facing container, open ratchet completely.
  * Draw up the slack.
  * Link hooks at the end of straps and tighten straps with the ratchet.
  * To remove, depress the release on the ratchet.

- **8" x 8" Plug Rugs** - Use as a temporary patch for larger gapping holes. Stops the flow of liquids long enough for container to be pumped or drained.

- **Wood Wedges, Pegs and Golf Tees** – Starting with larger wedges, pound as many as possible into the hole (Use enclosed rubber hammer). Wedges should swell after contacting liquid.

- **Pig® Repair Putty** – Use to plug smaller holes with or without a patch. See directions for use in Putty package.