



## OPERATING MANUAL

### MODEL: TA3-AXAF



## AIR SYSTEMS INTERNATIONAL, INC.

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## ELECTRICAL REQUIREMENTS

The compressor contains a UL listed explosion-proof motor that is pre-wired to the voltage listed on the plastic decal located on the motor above the ON/OFF switch. If in doubt, consult factory or remove switch plate and compare wiring inside switch box to wiring schematic located on motor. A certified electrician should install the appropriate plug to meet local electric codes and working conditions. Never run this compressor on lower than rated voltage or damage to the motor may occur. When using extension cords, never use less than 14 GA. wire size or motor overheating may occur.

## COMPRESSOR SPECIFICATIONS

|                      |   |
|----------------------|---|
| Motor Life           | Rotary vane air compressor with 50,000 hour vane service life   |
| Output Pressure      | Adjustable, 5-110 PSI   |
| Motor Specifications | Different motors are offered. Please refer to motor plate for specs.  |
| Dimensions           | 45"L x 26"W x 32"H  |
| Weight               | 240 lbs. without cylinder<br>254 lbs. with (1) 4500 PSI / 60 min. cylinder<br>266 lbs. with (1) 2216 PSI / 30 min. cylinder   |
| Noise Level          | 130 dbA @ 3 ft.   |
| Back-Up Air System   | Pneumatically operated automatic back-up air system that actuates at 25-35 PSI descending system pressure. Pneumatic audible and visual indicators activate with loss of system pressure. |

## MONITOR SPECIFICATIONS

|                       |  |                  |   |
|-----------------------|--|------------------|---|
| Size                  | 2.75"H X 6.57"L X 5.1"W                          | Sensor Type      | Sealed electrochemical sensor for Carbon Monoxide   |
| Weight                | 2.8 LBS. (1.27kg.)                               | Accuracy         | +/-1% full scale  |
| Case                  | Extruded Aluminum - anodized black               | Response         | 90% in 10-15 seconds  |
| Voltage               | 9 VDC  | Detectable Range | 0-200 ppm CO  |
| Operating Temperature | 4° to 113° Fahrenheit<br>(-15.5° to 45° Celcius) | Calibration      | Manual CO zero and span adjustments   |
| Humidity Range        | 10% to 90% relative humidity                     | Alarm Setting    | 10 ppm CO (5 ppm - Canadian)  |
| Flow Requirement      | 50 - 100 cc/min                                  | Warning Signals  | Normal operation - Green Light<br>High CO - Red Light<br>High CO - Audible Alarm<br>Low Battery - Amber Light |
| Display               | 3 digit LCD<br>CO concentration                  | Warranty         | 2 years from original date of purchase  |
| Test Circuit          | Manually activated                               |                  |   |

## FILTRATION EFFICIENCY

|           |   |   |
|-----------|---|---|
| 1st Stage | Particulate/Bulk Liquid Separation        | Auto drain and filter change indicator. Removes 95% bulk particulate and liquids @ 5 microns.                                     |
| 2nd Stage | Oil Coalescing and Ultra Fine Particulate | Auto drain and filter change indicator. Removes oil and particulate to 99.9998% @ 0.01 microns.                                   |
| 3rd Stage | Activated Charcoal                        | Manual drain and filter change indicator. Removes organic vapors, odors, and tastes. Less than 0.003 pp/wt remaining oil content. |

## SETUP/OPERATION

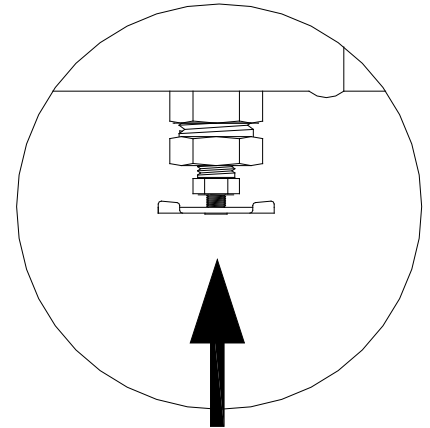
### STEP 1)

The compressor contains a UL listed explosion-proof motor that is pre-wired to the voltage listed on the plastic decal located on the motor above the ON/OFF switch. If in doubt, consult factory or remove switch plate and compare wiring inside switch box to wiring schematic located on motor. A certified electrician should install the appropriate plug to meet local electric codes and working conditions. Never run this compressor on lower than rated voltage or damage to the motor may occur. When using extension cords, never use less than 14 GA. wire size or motor overheating may occur.

### STEP 2)

Drain moisture from tanks by opening drain cocks located under tanks.

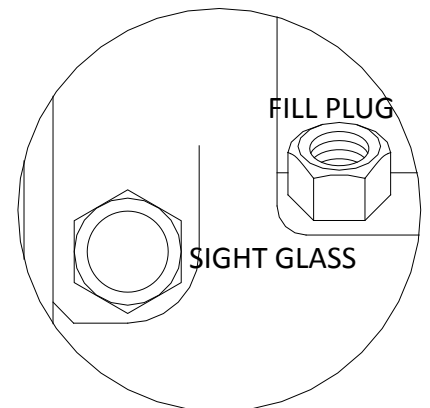
**Note:** This should be done daily.



### STEP 3)

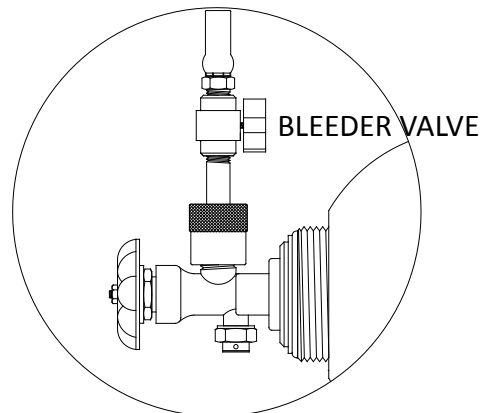
Check compressor oil level by looking at the sight glass. Oil should be near or at the top of the sight glass. Oil level can also be checked by removing the fill plug using a 7/8" socket or box end wrench. Oil should be up to the lower threads. When adding oil use Air Systems' USDA approved oil, P/N HP-268. Change oil every 500 hours.

**Note:** The internal threads on the fill plug are for a thermal probe.



### STEP 4)

Install back-up air cylinder on cart and connect whip assembly to cylinder. Close bleeder valve.



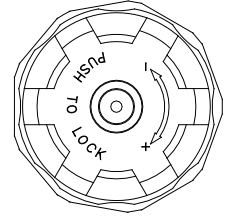
## SETUP/OPERATION

### STEP 5)

Close the "BACK-UP AIR HORN REGULATOR" by turning the knob fully counterclockwise.

**Note:** Pull regulator knob out to adjust, push in to lock.

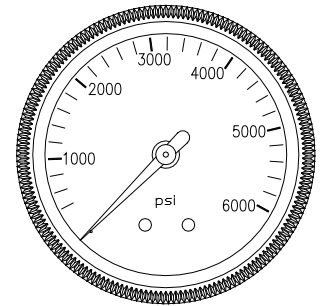
BACK-UP AIR  
HORN REGULATOR



### STEP 6)

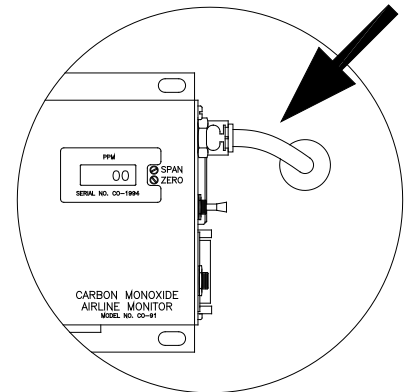
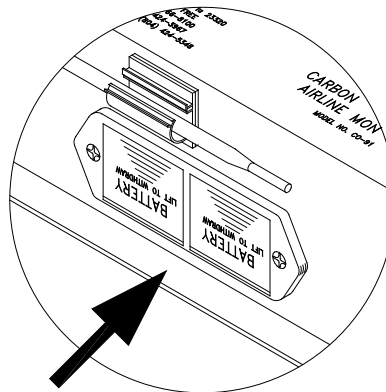
Open the cylinder valve and check its pressure on the back-up air cylinder pressure gauge.

BACK-UP AIR  
CYLINDER PRESSURE



### STEP 7)

Connect air sample hose to the monitor. Check monitor for fresh 9 volt batteries and place "ON/OFF/TEST" switch to the "ON" position. Allow 30 seconds for the readout to stabilize. If a reading other than "00" is displayed, calibration may be necessary. See calibration procedure on pages 8-9.

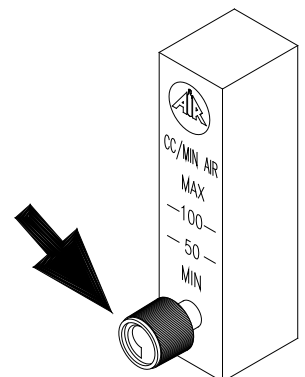


**Note:** The 9 volt batteries continuously provide a required bias voltage to the CO sensor and power the monitor. If power is removed for a period of 2 hours or more, a 1 hour restabilization period is required for the sensor as erratic readings may occur.

**WARNING:** INSTALL 9 VOLT BATTERIES OUTSIDE OF THE HAZARDOUS ENVIRONMENT TO PREVENT POSSIBLE IGNITION.

### STEP 8)

Close the flowmeter by turning the knob fully clockwise.

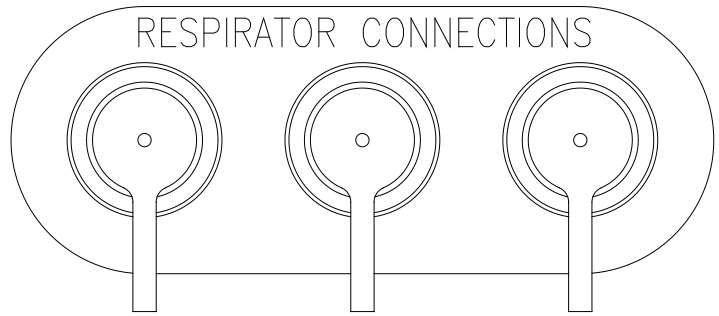


## SETUP/OPERATION

### STEP 9)

Connect respirators and hoses to the respirator connections

**Note:** Do not leave a respirator mask to free flow as this will cause a loss of main system pressure and the back-up air will actuate.



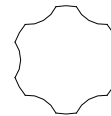
### STEP 10)

Adjust the “BACK-UP AIR PRESSURE REGULATOR” to the minimum operating pressure required by the respirator manufacturer. Confirm proper operation of the “BACK-UP AIR INDICATOR”. Adjust the “BACK-UP AIR HORN REGULATOR” to obtain the desired sound level of the horn. 5-10 PSI is normally sufficient.

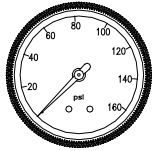
BACK-UP AIR  
CYLINDER PRESSURE



BACK-UP AIR  
PRESSURE REGULATOR



BACK-UP AIR  
OUTLET PRESSURE



BACK-UP AIR  
INDICATOR



BACK-UP AIR  
HORN REGULATOR



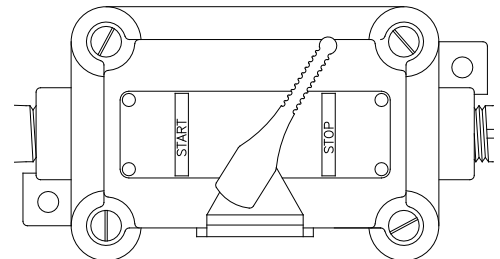
BACK-UP AIR  
HORN PRESSURE



### STEP 11)

Turn the compressor on.

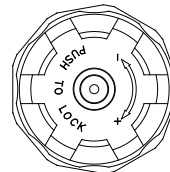
**Note:** During the initial set-up and running of compressor, high levels of carbon monoxide may be experienced for up to a minute. This will quickly be purged from the system by bleeding off system air.



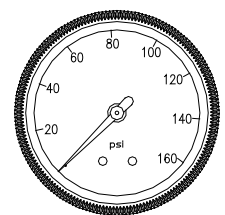
### STEP 12)

Adjust the “PRIMARY AIR PRESSURE REGULATOR” at least 10 PSI above the back-up air pressure set in Step 10. Confirm proper operation of back-up air directional valve. The presence of sufficient primary air pressure will cause the directional valve to shift out of the back-up air position and both audible and visual back-up air indicators will deactivate. The back-up air activation pressure can be changed by adjusting the back-up air pressure regulator. The following settings should cover most respiratory requirements:

PRIMARY AIR  
PRESSURE REGULATOR



PRIMARY AIR  
OUTLET PRESSURE



| BACK-UP AIR PRESSURE | ALARM/BACK-UP AIR ACTIVATION |
|----------------------|------------------------------|
| 70 PSI               | 55 PSI                       |
| 80 PSI               | 60 PSI                       |
| 90 PSI               | 68 PSI                       |
| 100 PSI              | 75 PSI                       |

### STEP 13)

Adjust the flowmeter so the flow ball hovers between 50-100 cc/min.

## SYSTEM MAINTENANCE

**CAUTION:** Always depressurize the system before performing service.

**Filter Housing/Bowls:** Periodic cleaning of the polycarbonate bowls may become necessary. Remove the auto drains and clean the bowls with a mild soapy solution. The auto drains may also be cleaned with a mild soapy solution at this time. Dry and reinstall into the filter housing.

**Filter Change:** The filtration system consists of filter change indicators which will gradually change from green to orange when filter life is spent.

**Note:** Air must be flowing through the filters before the filter change indicators will function. With system pressurized, close inlet and outlet ball valves. Release the filter trio pressure by pressing the manual drain assembly to the side. Remove the bowl assemblies by releasing the lock ring.

**Calibration:** Monitor calibration should be done monthly or whenever the reading may be questionable. A calibration date sticker should be affixed for future reference. To obtain an accurate calibration, we recommend the use of Air Systems' calibration kits.

**Part Number:**

BBK-10 Canadian calibration kit for CO monitor; 10ppm CO, zero air, regulator and case - 17 liter size.

BBK-20 Calibration kit for CO monitor; 20ppm CO, zero air, regulator and case - 17 liter size.

BBK-20103 Calibration kit for CO monitor; 20ppm CO, zero air, regulator and case - 103 liter size.

DECAL085 Calibration decal, sold in sheet of 14.

To assure sensor accuracy, calibration of monitor is required. If you cannot obtain an accurate calibration, sensor replacement may be necessary. Consult Repair Service Department before ordering.

**Part Number:**

CO-91NS Replacement CO sensor

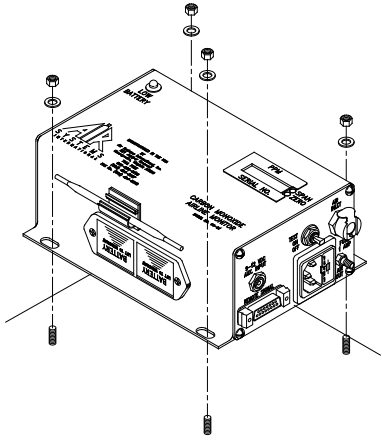
## MONITOR BATTERY REPLACEMENT

These batteries provide the required continuous bias voltage to the CO sensor and power the monitor in the event of AC power loss. If AC and DC power are removed for a period of 2 hours or more, a 1 hour restabilization period is required as erratic readings may occur.

**Battery Replacement:** Replace 9 volt batteries when the amber "Low Battery" light illuminates. If the monitor is not used for 90 days, check the 9 volt batteries and replace if necessary.

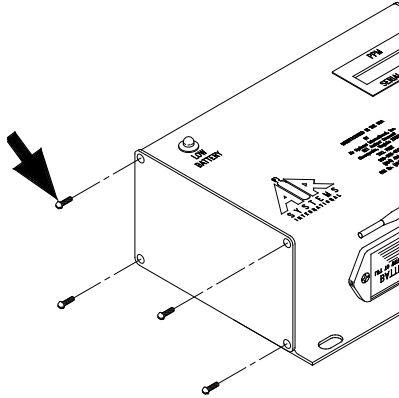
## SENSOR REPLACEMENT

Replacement sensors are shipped with a metal spring installed between the electrodes. Do not remove the clip until the sensor is to be installed into the monitor.



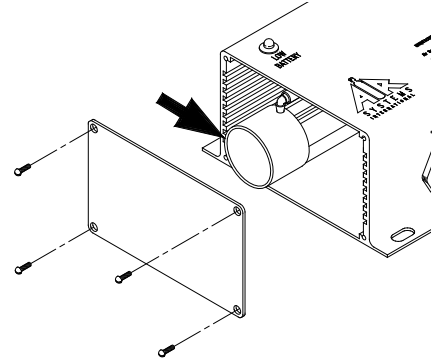
### STEP 1)

Disconnect all external connections. Remove CO monitor from the unit.



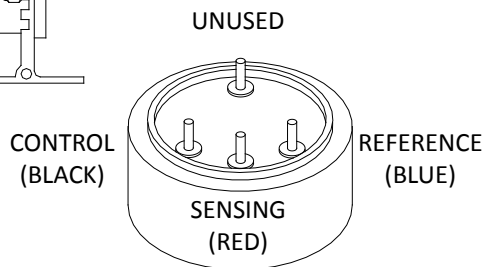
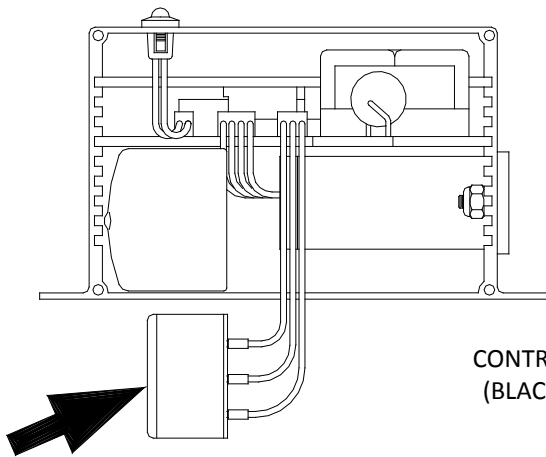
### STEP 2)

Remove the four screws from the monitor's left endplate.



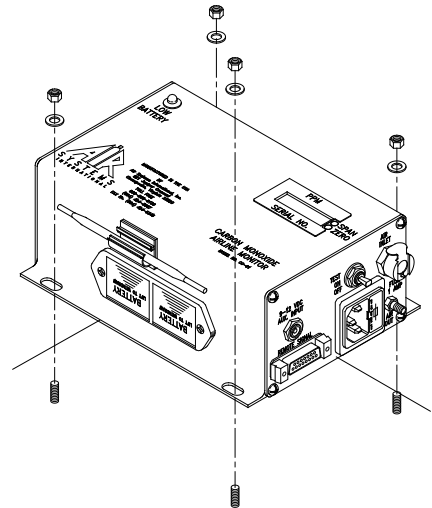
### STEP 3)

Remove endplate to gain access to the sensor cup.



### STEP 4)

Remove sensor from sensor cup and remove leads. Take the new sensor and remove the metal spring. Reattach leads to the proper colored terminals on the new sensor. Install new sensor into sensor cup.



### STEP 5)

Reassemble monitor and reinstall in unit. Connect all cables and air sample hose. Allow monitor to stabilize 30 minutes to 1 hour and recalibrate.

# CALIBRATION PROCEDURE

***Do not use inert gases to zero the monitor. This will cause premature failure of the sensor.***

## CO Monitor Zero Adjustment

To zero the monitor, follow the steps below. Zero calibration gas should be used to properly “zero” the monitor and assure that a valid calibration is achieved. If zero adjustment cannot be made as indicated, sensor replacement may be necessary. ***After each monitor adjustment outlined in the steps, allow time for the changes to stabilize.***

### STEP 1)

Place the “ON/OFF/TEST” switch in the “ON” position.

### STEP 2)

Allow 30 seconds for the readout to stabilize. The green indicator will illuminate.

### STEP 3)

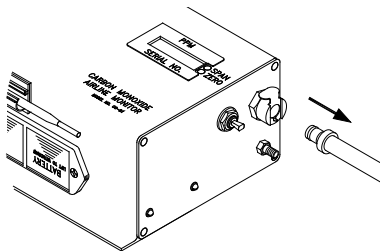
Hold the “ON/OFF/TEST” switch in the “TEST” position. The following will occur:

- Audible alarm will sound
- Green LED will flash
- Amber Low Battery indicator on monitor will illuminate
- Red LED will be on

This test ensures the circuitry is operable and continuity to the sensor is proper. Release the switch.

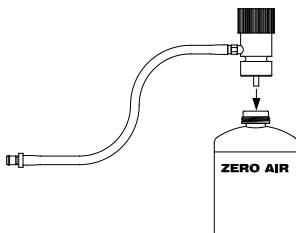
### STEP 4)

Remove the air sample inlet tube.



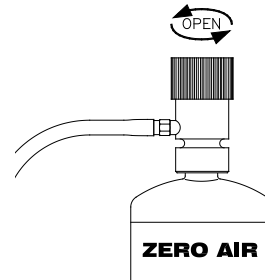
### STEP 5)

Install regulator on the zero air cylinder reference gas.



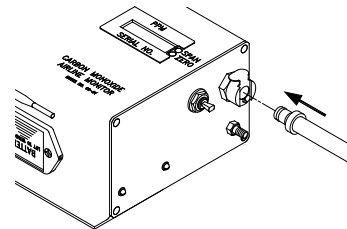
### STEP 6)

Turn the knob on the regulator counterclockwise to allow the flow of gas thru the hose. Verify flow of gas thru the hose via touch or sound.



### STEP 7)

Attach the clear tubing with the male plug to the air sample inlet on the monitor.

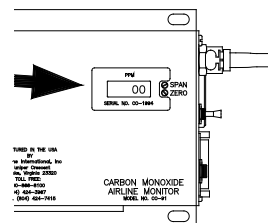


### STEP 8)

Allow digital readout to stabilize approximately 15-30 seconds.

### STEP 9)

Adjust the “zero” adjustment screw (clockwise to increase or counterclockwise to decrease) until a reading of “00” is obtained.



### STEP 10)

Turn the regulator off and disconnect the regulator from the zero gas cylinder.



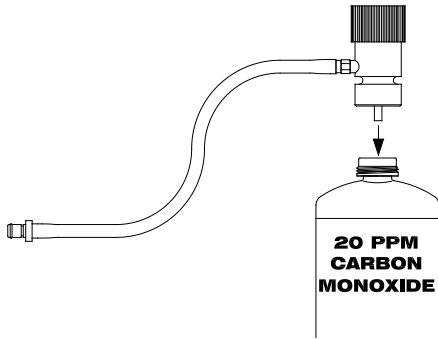
## CALIBRATION PROCEDURE

### CO Monitor Span Adjustment

Use only 10-20ppm CO gas for calibration. Using a higher concentration may decrease accuracy at lower scale readings. Note: 10ppm gas must be used to satisfy Canadian calibration requirements.

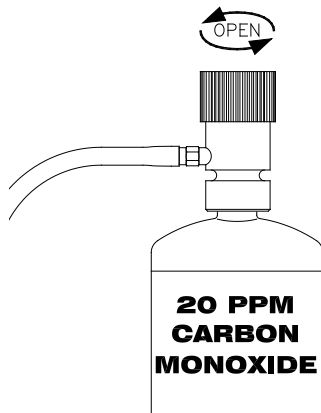
#### STEP 1)

Install regulator on the CO calibration gas cylinder.



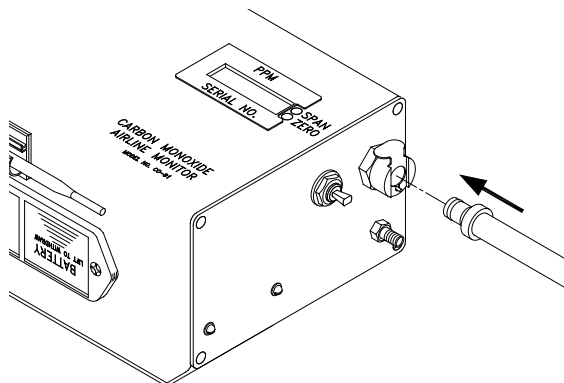
#### STEP 2)

Turn the knob on the regulator counterclockwise to allow the flow of gas thru the hose. Verify flow of gas thru the hose via touch or sound.



#### STEP 3)

Connect the plug to the air sample inlet on the monitor.

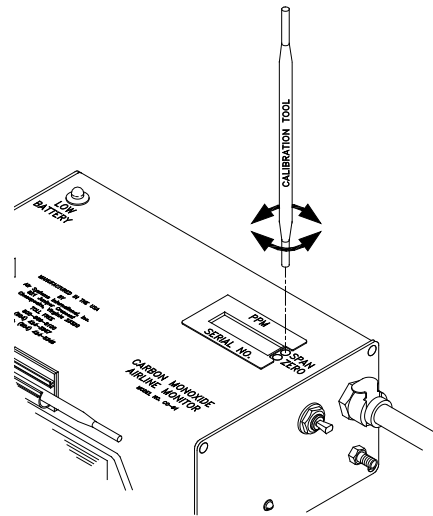


#### STEP 4)

Allow digital readout to stabilize 15-30 seconds.

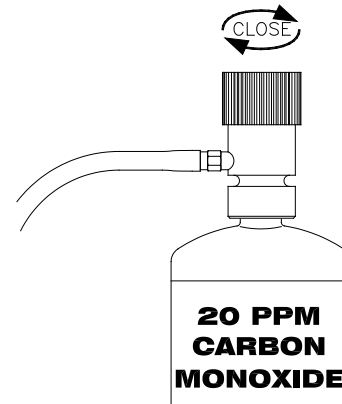
#### STEP 5)

Adjust the "span" adjustment screw (clockwise to increase or counterclockwise to decrease) until the digital readout reads the same as the concentration (ppm) as printed on the calibration gas cylinder.



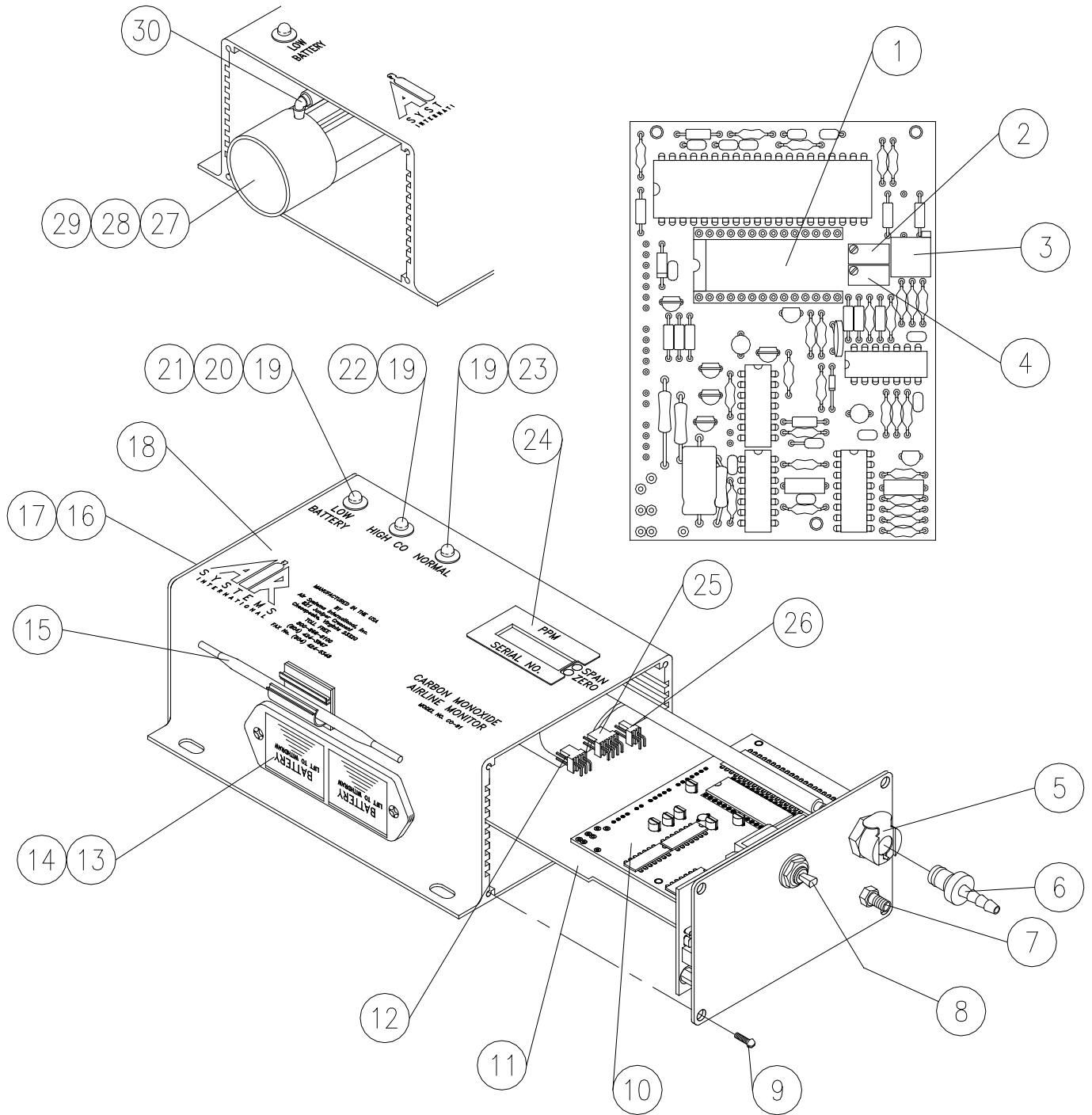
#### STEP 6)

Turn the regulator off and repeat the "zero" adjustment procedure. The digital readout should return to a "00" reading.



*The monitor is now calibrated and should be recalibrated monthly or if accuracy is questionable. Check local requirements and recalibrate as required.*

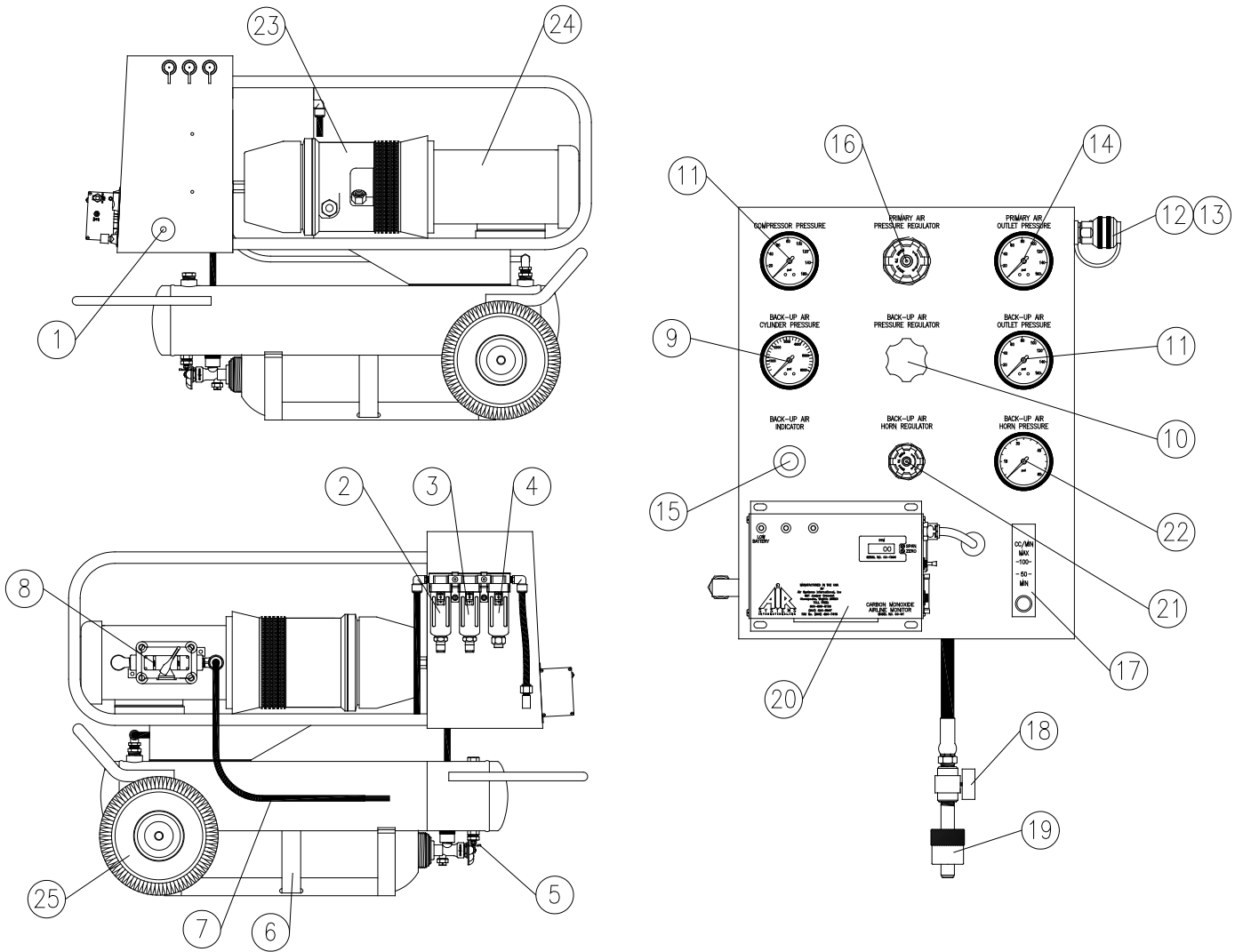
## CO-91ISLA PARTS BREAKDOWN



## CO-91ISLA PARTS BREAKDOWN

| ITEM # | DESCRIPTION                             | PART #     |
|--------|---|------------|
| 1      | LCD Display                             | MONC703    |
| 2      | Span Potentiometer                      | MONC702A   |
| 3      | Alarm Set Point Potentiometer           | MONC702S   |
| 4      | Zero Potentiometer                      | MONC702    |
| 5      | Air Sample Inlet Socket                 | MONC001    |
| 6      | Air Sample Plug                         | MONC002    |
| 7      | Air Exhaust Port                        | MONC003    |
| 8      | On/Off/Test Switch                      | MONC007    |
| 9      | Faceplate/Endplate Screw                | MONC023    |
| 10     | Main Circuit Board Assembly             | CO-91ISPCB |
| 11     | Power Supply Board                      | CO-91EXPSB |
| 12     | Sensor Connector (Soldered To PCB)      | MONC509    |
| 13     | Battery Box                             | MONC006    |
| 14     | 9 Volt Battery                          | ELB9V      |
| 15     | Calibration Tool                        | MONC028    |
| 16     | End Plate                               | CO-91BEP   |
| 17     | Audible Alarm                           | ELLS008    |
| 18     | Aluminum Housing                        | CO-91EXHOU |
| 19     | Led Socket                              | MONC009LA  |
| 20     | Yellow LED                              | MONC008NS  |
| 21     | Led Socket And Yellow Led               | CO-91LED   |
| 22     | Red LED                                 | MONC035NS  |
| 23     | Green LED                               | MONC036NS  |
| 24     | PPM/Serial No. Sticker                  | MONC031    |
| 25     | Battery Box Connector (Soldered To PCB) | MONC516    |
| 26     | Led Connector (Soldered To PCB)         | MONC511    |
| 27     | CO Sensor                               | CO-91NS    |
| 28     | CO Sensor Holder                        | MONC810    |
| 29     | CO Sensor Electrical Leads              | CO-91SL    |
| 30     | 90° Hose Barb                           | MONC811    |

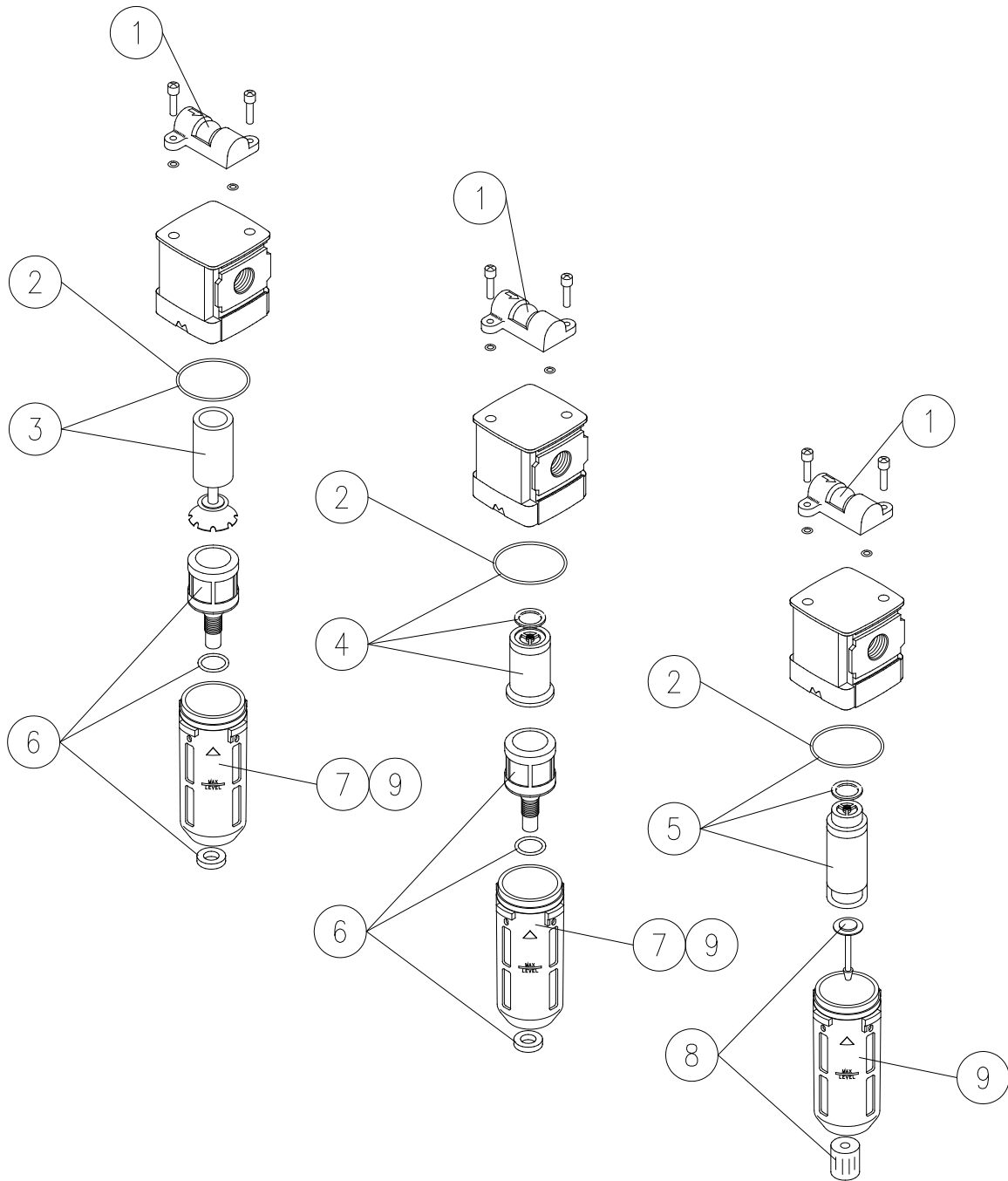
## REPLACEMENT PARTS



## REPLACEMENT PARTS

| ITEM # | DESCRIPTION                                 | PART #    |
|--------|---|-----------|
| 1      | BACK-UP AIR WARNING HORN                    | GAMLHORN  |
| 2      | "A" FILTER ASSEMBLY                         | WL251     |
| 3      | "C" FILTER ASSEMBLY                         | WL253     |
| 4      | "D" FILTER ASSEMBLY                         | WL255     |
| 5      | DRAIN COCK                                  | BR2DCM    |
| 6      | CYLINDER STRAP                              | HDWR113A  |
| 7      | POWER CORD (SOLD PER FOOT)                  | ELCB017   |
| 8      | EXPLOSION PROOF ON/OFF SWITCH               | ELSW015   |
| 9      | BACK-UP AIR CYLINDER PRESSURE GAUGE         | GA206KP   |
| 10     | BACK-UP AIR PRESSURE REGULATOR              | REG004    |
| 11     | 0-160 PSI PRESSURE GAUGE                    | GA20160P  |
| 12     | HANSEN COUPLING                             | QDH3SL6M  |
| 12A    | SCHRADER COUPLING                           | QDSSL6M   |
| 13     | HANSEN DUST CAP                             | QDH3DCAP  |
| 13A    | SCHRADER DUST CAP                           | QDSDCAP   |
| 14     | PRIMARY AIR OUTLET PRESSURE GAUGE           | GA20160P  |
| 15     | BACK-UP AIR INDICATOR                       | GA15RED   |
| 16     | PRIMARY AIR PRESSURE REGULATOR              | 15REGW    |
| 17     | FLOWMETER                                   | WL033NS   |
| 18     | BLEEDER VALVE                               | VAL030    |
| 19     | CGA-346/347 HAND-TIGHT                      | SS347HT   |
| 20     | INTRINSICALLY SAFE CO MONITOR               | CO-91ISLA |
| 21     | BACK-UP AIR HORN REGULATOR                  | WL013     |
| 22     | BACK-UP AIR HORN PRESSURE GAUGE             | GA2060P   |
| 23     | COMPRESSOR AIR END                          | COMP018   |
| 24     | 2 HP EXPLOSION PROOF MOTOR                  | MTR018    |
| 25     | 10" PNEUMATIC WHEEL                         | HDWR108   |
| 26     | 125 PSI RELIEF VALVE (LOCATED BEHIND PANEL) | VR4125BR  |

## FILTER BREAKDOWN



| ITEM # | DESCRIPTION                           | PART # |
|--------|---------------------------------------|--------|
| 1      | FILTER CHANGE INDICATOR               | WL261  |
| 2      | FILTER BOWL O-RING                    | WL266  |
| 3      | "A" FILTER ELEMENT AND O-RING         | BB30-A |
| 4      | "C" FILTER ELEMENT AND O-RINGS        | BB30-C |
| 5      | "D" FILTER ELEMENT AND O-RINGS        | BB30-D |
| 6      | AUTO DRAIN ASSEMBLY                   | WL024  |
| 7      | FILTER BOWL WITH GUARD AND AUTO DRAIN | WL264  |
| 8      | MANUAL DRAIN                          | WL262  |
| 9      | FILTER BOWL WITH GUARD (NO DRAIN)     | WL267  |

## **WARRANTY DISCLAIMER**

Air Systems' manufactured equipment is warranted to the original user against defects in workmanship or materials under normal use for one year from the date of purchase. Any part which is determined by Air Systems to be defective in material or workmanship will be, as the exclusive remedy, repaired or replaced at Air Systems' option. This warranty does not apply to electrical systems or electronic components. Electrical parts are warranted, to the original user, for 90 days from the date of sale. During the warranty period, electrical components will be repaired or replaced at Air Systems' option.

**NO OTHER WARRANTY, EXPRESSED OR IMPLIED, AS TO DESCRIPTION, QUALITY, MERCHANTABILITY, FITNESS FOR A PARTICULAR PURPOSE, OR ANY OTHER MATTER IS GIVEN BY AIR SYSTEMS IN CONNECTION HERewith. UNDER NO CIRCUMSTANCES SHALL THE SELLER BE LIABLE FOR LOSS OF PROFITS, ANY OTHER DIRECT OR INDIRECT COSTS, EXPENSES, LOSSES, OR DAMAGES ARISING OUT OF DEFECTS IN, OR FAILURE OF THE PRODUCT OR ANY PART THEREOF.**

The purchaser shall be solely responsible for compliance with all applicable Federal, State and Local OSHA and/or MSHA requirements. Although Air Systems International believes that its products, if operated and maintained as shipped from the factory and in accordance with our "operations manual", conform to OSHA and/or MSHA requirements, there are no implied or expressed warranties of such compliance extending beyond the limited warranty described herein. Product designs and specifications are subject to change without notice. **Rev. 2, 12/98**

Air leaks are not covered under warranty except when they result from a defective system component, i.e. an on/off valve or regulator or upon initial delivery due to poor workmanship. Air leaks due to poor delivery or damage will be covered under delivery claims. Minor air leaks are part of routine service and maintenance and are the responsibility of the customer just as are filters and oil changes.



**AIR SYSTEMS INTERNATIONAL, INC.**

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