











Product Family  
**8400 Welding Attachment for Full Facepieces Facepieces**

Convert your full facepiece to a welding respirator with this welding attachment.



Product Numbers & Ordering Information

Product Numbers	Details
 8402	<b>Welding Attachment</b> Welding Attachment, kit to convert 800, 85400 & 85500 Series full facepieces
 8404	<b>Welding Attachment</b> Welding Attachment, kit to convert 7600, 7800, 85780 Series full facepieces
 8405	<b>Welding Attachment</b> Welding Attachment kit to convert 5400 Series full facepiece.
 8410	<b>Replacement Shell for Welding Attachment</b> Welding Shell, replacement for 8400 Series welding adapter. Shell only, does not include hinge or facepiece lens
 8411	<b>Foam Gasket for Welding Attachment</b> Foam Gasket, replacement for 8400 Series welding adapter
 8413	<b>Hinge and Shell Kit for Welding Attachment</b> 8400 Series replacement kit. Includes 8410 shell and 8417 hinge assy. Does not include facepiece lens.
 8417	<b>Hinge Assembly for Welding Attachment</b> Hinge Assy, replacement kit for 8400 Series welding adapter. Includes hinge and replacement springs and screws.
 8418	<b>Retention Block for Welding Attachment</b> Retention Block, replacement kit for 8400 Series welding adapter



8419

**Shroud for Welding Attachment**

Shroud, flame resistant fabric for welding, fits all full facepieces.

**Additional Information**

Welding lens sold separately.

**Packaging Information**

Includes hinge assembly for facepiece, flip up visor and cover plate.

**Hazardous Materials**

Not Applicable

## Overview

**Key Features**

Converts North 5400 and 7600 Series full facepiece to a welding respirator.

**Recommended Industries/Use**

- Chemical
- Manufacturing
- Municipal Services
- Welding

**Regulations**

- Regulation - NIOSH certified with North 5400 and 7600 Series facepieces.

**Historical Brand**

North

**Warranty Information**

Honeywell Safety Products warrants the 8400 Welding Attachment to the original owner to be free from defects in materials and workmanship for a period of one (1) year from the date of original shipment from Honeywell's factory. Honeywell's obligation under this warranty will be, at Honeywell's option, to repair or replace without charge the welding adapter or any of its components found by Honeywell to have been defective during the warranty period, under the following terms: 1) The warranty claim is made (i) by the owner who purchased this welding adapter new from Honeywell or an authorized Honeywell Distributor, and (ii) not more than three (3) months after the end of the warranty period. 2) This welding adapter or component is found by Honeywell to have been defective in normal use and service during the warranty period of one (1) year from the date of purchase by the owner. 3) This welding adapter or component is returned freight prepaid to Honeywell, either to its factory or to a Honeywell authorized service center, and is thereafter returned to the owner freight collect. 4) This warranty does not apply to (i) any respirator or component found by Honeywell to have become defective as a result of any accident, alteration, misuse, abuse, or servicing with parts not approved by Honeywell; or (ii) deterioration or aging of any component made of rubber or other elastomer since such components can be adversely affected by undue exposure to heat, sun, water, chemicals, ozone or other deteriorating elements; (iii) ) facepiece lens, compressed-air cylinders and parts that become defective through normal use. The decision as to what constitutes normal use shall be made solely by HONEYWELL SAFETY PRODUCTS. 5) To maintain this warranty, the purchaser must perform maintenance and inspections as set forth in the Instruction Manual which shall include prompt replacement or repair of defective parts, and replacement of parts per the maintenance schedule as set forth in the User's Instructions. THE OWNER ASSUMES ALL OTHER RISKS, IF ANY, SUCH AS THE RISK OF ANY DIRECT, INDIRECT OR CONSEQUENTIAL LOSS OR DAMAGE ARISING OUT OF THE USE OF, OR INABILITY TO USE, THE PRODUCT. SERVICING HONEYWELL SAFETY PRODUCTS RESPIRATORS WITH PARTS NOT APPROVED BY HONEYWELL WILL VOID THIS WARRANTY AND THE NIOSH APPROVAL FOR THE RESPIRATOR UNIT. THIS WARRANTY IS MADE IN LIEU OF ALL OTHER WARRANTIES, EXPRESS OR IMPLIED AND MAY NOT BE VARIED OR EXTENDED EXCEPT IN WRITING BY AN AUTHORIZED OFFICIAL OF HONEYWELL SAFETY PRODUCTS

## Specifications

**Welding Lens**

- Uses standard 2" x 4 1/4" welding lens. Sold separately.

## Literature & Documents

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[http://www.honeywellsafety.com/Supplementary/Documents\\_and\\_Downloads/Respiratory\\_Protection/19327356346/1033.aspx](http://www.honeywellsafety.com/Supplementary/Documents_and_Downloads/Respiratory_Protection/19327356346/1033.aspx)

CARTRIDGE AND FILTER REFERENCE CHART NORTH FACEPIECES FOR AIR-PURIFYING AND PAPR (POWERED AIR-PURIFYING) APPLICATIONS 7700 SERIES HALF MASK The North 7700 Series Half Mask is the most comfortable half mask available. Made from 100% silicone for superior fit, durability and comfort. The improved cradle suspension system

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[http://www.honeywellsafety.com/Supplementary/Documents\\_and\\_Downloads/Respiratory\\_Protection/19327356347/1033.aspx](http://www.honeywellsafety.com/Supplementary/Documents_and_Downloads/Respiratory_Protection/19327356347/1033.aspx)

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[http://www.honeywellsafety.com/Supplementary/Documents\\_and\\_Downloads/Respiratory\\_Protection/19327356348/1033.aspx](http://www.honeywellsafety.com/Supplementary/Documents_and_Downloads/Respiratory_Protection/19327356348/1033.aspx)

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## Training & Proper Use

Refer to User Instructions for use, cleaning and storage.

## Technical Support

800-873-5242